

FICHE ARTICLE / Product data sheet
F0228
8819974000
Version J
OUT. DE MANUTENTION

Version GODE de l'Article / Geode Part Version :	J Engineering
Désignation anglaise / English designation :	HOISTING SLING HOISTING SLING
Unité / Unit :	pièce
Sujet à péremption / Subject to cure date :	Non
Suivi périodique / Periodic follow up :	Vrai
Responsabilité de fabrication/validation / Manufacturing and validation responsibility :	3
Durée limite de stockage (jours) / Storage limit (days) :	-1

COMPOSANTS / Components

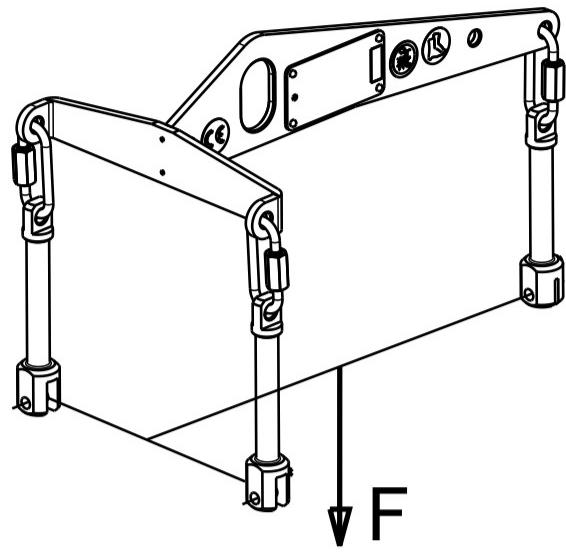
Rep dessin /	Alt/	Référence /	Désignation * /	Quantité /	Unité * /
Drawing No.	Subs	Part Number	Designation *	Quantity	Unit *
001		8819974001	PALONNIER	1.0	pièce

* Informations données à titre indicatif. Veuillez vous référer à la Fiche Article du composant
 Warning : for information only. Please refer to the componant Product Data Sheet

DOCUMENTS DE REFERENCE / Reference documents

ARTICLE DEFINI SELON LE DOCUMENT ST_02100 : Normes, d'application obligatoire pour l' interprétation des dessins TURBOMECA

APPAREIL DE LEVAGE
CONDITION DE VERIFICATION
HOSTING DEVICE CHECKING
CONDITIONS



UN CERTIFICAT DE CONFORMITE AUX NORMES
DES APPAREILS DE LEVAGE DEVRA ETRE
OBLIGATOIREMENT JOINT A CHAQUE OUTILLAGE.
CE CERTIFICAT SERA DELIVRE PAR UN ORGANISME AGREE.

A CERTIFICATE OF COMPLIANCE TO THE HOISTING-DEVICE
STANDARDS MUST BE ATTACHED COMPULSORILY TO EACH TOOL.
THE CERTIFICATE SHALL BE ISSUED BY
AN APPROVED ORGANIZATION.

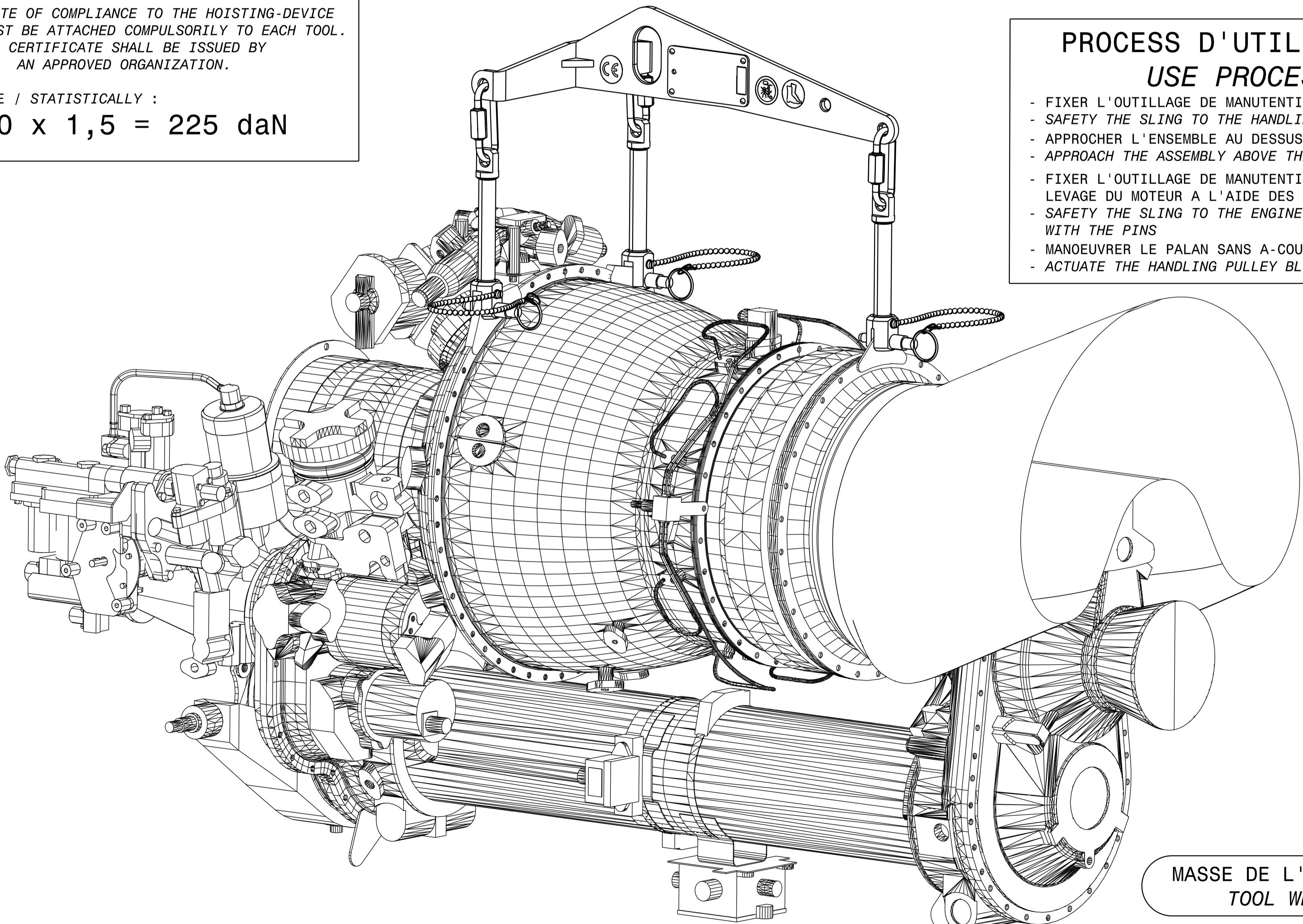
- EN STATIQUE / STATISTICALLY :
 $F = 150 \times 1,5 = 225 \text{ daN}$

! CONSIGNES GENERALES / GENERAL REGULATIONS

- PORTER LES EQUIPEMENTS INDIVIDUELS DE SECURITE
WEAR INDIVIDUAL SAFETY EQUIPMENT
- NE PAS UTILISER L'OUTILLAGE HORS DE SA PERIODE DE VALIDITE
DO NOT USE A TOOL BEYOND ITS VALIDITY DATE
- AVANT UTILISATION / BEFORE USE :
 - VERIFIER QUE LA REFERENCE DE L'OUTILLAGE CORRESPONDE A LA TACHE A REALISER
MAKE SURE THE TOOL P/N AGREES WITH THE TASK TO BE DONE
 - VERIFIER VISUELLEMENT L'ETAT GENERAL DE L'OUTILLAGE (USURE, FISSURES, PIECES MANQUANTES, ...)
DO A VISUAL INSPECTION OF THE TOOL GENERAL CONDITION (WEAR, CRACKS, MISSING PARTS, ...)
 - PRENDRE CONNAISSANCE DU PROCESS D'UTILISATION DE L'OUTILLAGE
READ THE USE PROCESS OF THE TOOL
- APRES UTILISATION, VERIFIER VISUELLEMENT L'ETAT DE L'OUTILLAGE :
AFTER USE, DO A VISUAL INSPECTION OF THE TOOL CONDITION :
 - SI ENDOMMAGE : SIGNALER LES ANOMALIES
IF DAMAGED, REPORT THE ANOMALIES
 - SI CORRECT : STOCKER L'OUTILLAGE DANS UNE ZONE APPROPRIEE HORS RISQUES
IF CORRECT, STORE THE TOOL IN AN APPROPRIATE, SAFE AREA

PROCESS D'UTILISATION
USE PROCESS

- FIXER L'OUTILLAGE DE MANUTENTION SUR LE PALAN.
- SAFETY THE SLING TO THE HANDLING PULLEY BLOCK
- APPROCHER L'ENSEMBLE AU DESSUS DE LA MACHINE.
- APPROACH THE ASSEMBLY ABOVE THE MACHINE
- FIXER L'OUTILLAGE DE MANUTENTION AUX ANNEAUX DE LEVAGE DU MOTEUR A L'AIDE DES BROCHES.
- SAFETY THE SLING TO THE ENGINE HOISTING RINGS WITH THE PINS
- MANOEUVRER LE PALAN SANS A-COUP.
- ACTUATE THE HANDLING PULLEY BLOCK SMOOTHLY



MASSE DE L'OUTILLAGE: 1.8 Kg
TOOL WEIGHT: 1.8 Kg

NOTA:
1 - PESER L'OUTILLAGE POUR DETERMINER LA CHARGE A VIDE.
2 - LORS DU MONTAGE COLLER LES ECROUS DES MAILLONS
RAPIDES ET LES VIS DES MANILLES DROITES
A LA LOCTITE FREIN FILET SR 270 REF. TM 9677081477.
AJOUTER UN POINT DE VERNIS ROUGE.

NOTE:

- 1 - WEIGH THE TOOL TO FIND THE ZERO LOAD
- 2 - DURING ASSEMBLY, BOND THE NUTS OF THE CONNECTING RINGS AND THE SCREWS OF THE DEE SHACKLES WITH HIGH THREAD LOCK LOCTITE SR 270 ADHESIVE (TM P/N 9677081477). ADD A SPOT OF RED VARNISH.

LISTE DES CARACTERISTIQUES AVEC SUIVI PERIODIQUE
LIST OF CHARACTERISTICS WITH SCHEDULED FOLLOW-UP

NOMINAL NOMINAL	TOLERANCE TOLERANCE	N° PLANCHE SHEET N°	LOCALISATION LOCATION
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ACCORDING TO REGULATION
SUIVANT REGLEMENTATION EN VIGEUR

MODIFICATIONS		INDICE INDEX
AJOUTE LE NOTA 2 - MODIFIE LE REP.001 ADDED THE NOTE 2 - MODIFIED IT.001		B
MODIFIE LE REP.001 MODIFIED IT.001		C
AJOUTE LE REP.005 - MODIFIE LES NOTAS 1 ET 2 ADDED IT.005 - MODIFIED THE NOTES 1 AND 2		D
SUPPRIME REP.004 - AJOUTE REP.002 ET REP.006 A 012 - MODIFIE REP.001 - AJOUTE NOTAS "CONSIGNES GENERALES DE SECURITE" ET "PROCESS D'UTILISATION" SUPPRESSED IT.004-ADDED IT.002 AND IT.006 TO 012-MODIFIED IT.001-ADDED NOTES "SAFETY GENERAL REGULATIONS" AND "USE PROCESS"		E
AJOUTE TRADUCTION EN ANGLAIS ADDED TRANSLATION INTO ENGLISH		F
AJOUTE TABLEAU SUIVI PERIODIQUE. ADDED TRANSLATION INTO ENGLISH.		G
SUPPRIME REP.009, AJOUTE REP.013 DELETED ITEM.009, ADDED ITEM.013		H
MODIFIE REP. 001. MODIFIED ITEM.001.		I

ALL DIMENSIONS ARE IN MILLIMETERS

.	013	3	CHAINETTE Lg.200 CHAIN LG :200	EMILE MAURIN	32-800-14
.
.	012	1	PICTOGRAMME PIC 215 PICTOGRAPH PIC 215	BRADY	227420
.	.	.	"INTERDICTION DE PASSER SOUS CHARGE" "DO NOT WALK UNDER THE DEVICE WHEN LOADING"	.	.
.	011	1	PICTOGRAMME PIC 254 PICTOGRAPH PIC 254	BRADY	227497
.	.	.	"CHAUSSURES DE SECURITE OBLIGATOIRES" "WEAR SAFETY SHOES"	.	.
.	010	1	PICTOGRAMME PIC 467 "NORME CE" PICTOGRAPH PIC 467 "SPECIFICATION CE"	BRADY	251965
.
.	009	3	CABLE LG.178 CABLE LG.178	AVDEL	L7T6V
.	.	.	.	OU TM OR TM	9560131050
.	008	3	BROCHE Ø8 LG: 25 PIN Ø8 LG : 25	AVIBANK	51453C8R25NW
.
.	007	3	VIS CS M4-6 SCREW CS M4-6	STD	.
4	006	1	CHAPE LG:140 CLEVIS LG : 140	25CD4	R=900-1050 MPa
S/P	005	1	PLAQUETTE PLATE	TM	8815099842
A/D
.	004	3	PORTE MOUSQUETON SNAP HOOK HOLDER	FOIN	4250-00
.	.	.	.	OU TM OR TM	9610011190
.	003	3	MAILLON RAPIDE FAST LINK	FARGAMEL	6 GO INOX
.	.	.	.	OU TM OR TM	9560131020
4	002	2	CHAPE LG:151 CLEVIS LG : 151	25CD4	R=900-1050 MPa
3	001	1	PALONNIER HOISTING BEAM	VOIR DETAIL REFER TO DETAIL	.

PL	REF SH	ITEM	QUANT	DESIGNATION / DESCRIPTION	MATIERE MATERIAL	Observations Comments
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DESSINE PAR: DRAWN BY: EXA-D DC LE: 09/10/06	VERIFIE PAR: APPROVED BY: EXA-D DC	INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER: ST2100
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MACHINE / ENGINE	DESIGNATION PIECE / PART DESCRIPTION	N° PIECE / PART NUMBER
ARRIEL	MOTEUR COMPLET FULL ENGINE	.

DESIGNATION OUTILLAGE

OUT. DE MANUTENTION

TOOL NAME

LIFTING DEVICE

CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA, IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION
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DATE: 09/10/06

D | ECOUSTE

DATE: 10/04/01

E | LABORDE

DATE: 12/09/07

G | DOMECCO

DATE: 03/05/07

F | DOMECCO

DATE: 07/03/07

H | ESCOULA

DATE: 21/04/99

B | ESCOULA

DATE: 04/03/99

A | FOUCHE

DATE: 25/04/96

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FORMAT
SIZE

A1

PLANKE
SHEET

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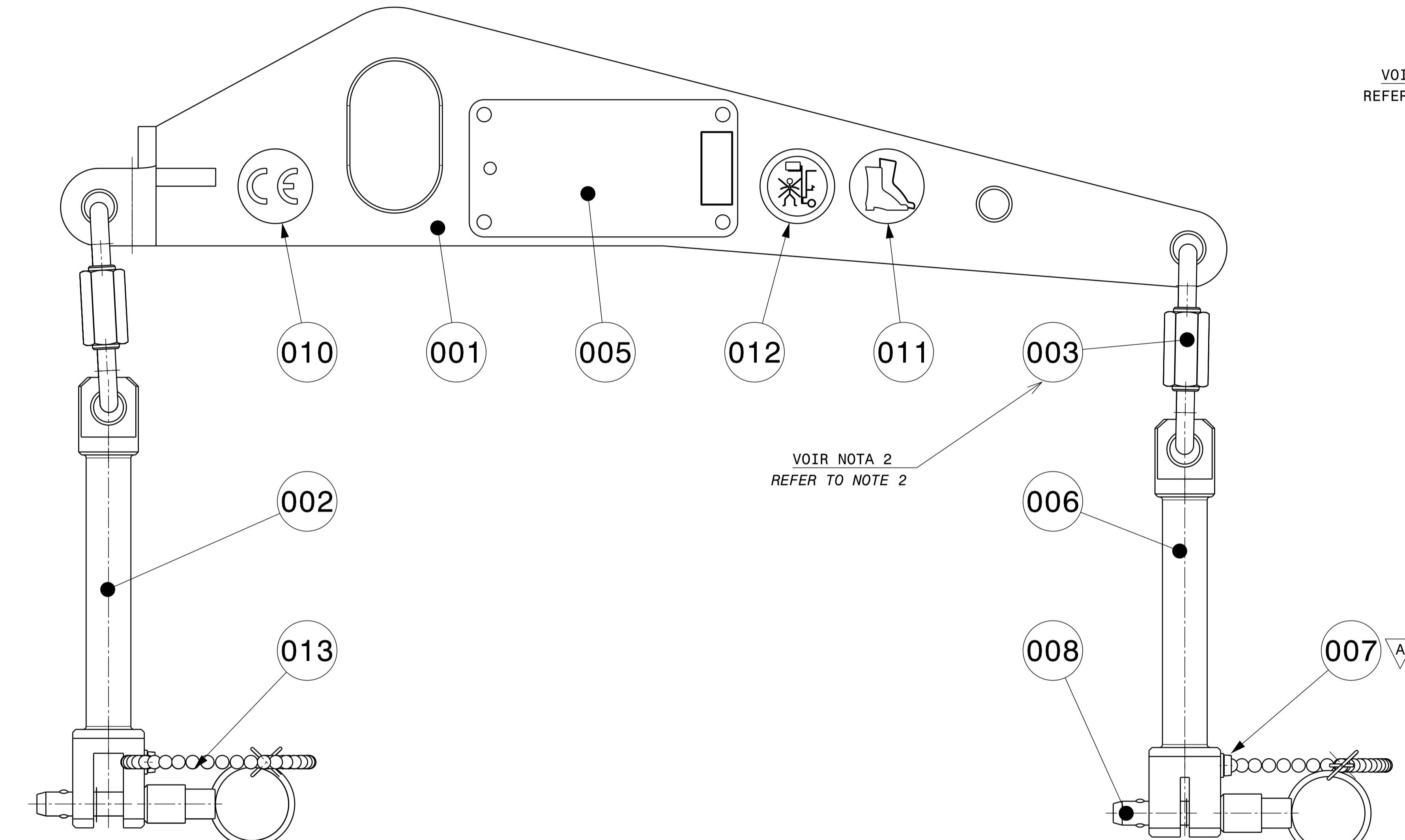
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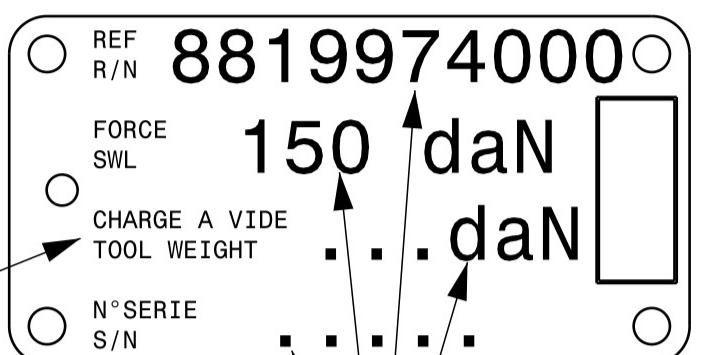
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MARQUAGE A REALISER SUR REP.005
MARKING TO BE DONE ON IT.005



HAUTEUR CARACTERES 8 mm
CHARACTER HEIGHT 8 mm

COLLER A LA LOCTITE FREIN FILET FORT SR 270
(REF. TM: 9677081477)

Plan dessiné à l'aide du logiciel CATIA V5 Drawing drawn with CATIA V5 software	DESSINE PAR: DRAWN BY: EXA-D DC LE: 09/10/06	VERIFIE PAR: APPROVED BY: EXA-D DC	INTERPRETATION DES DESSINS SELON: INTERPRETATION OF DRAWINGS AS PER: ST2100
	MACHINE / ENGINE ARRIEL	DESIGNATION PIECE / PART DESCRIPTION MOTEUR COMPLET FULL ENGINE	N°PIECE / PART NUMBER: . .
DESIGNATION OUTILLAGE			
OUT. DE MANUTENTION			
TOOL NAME			
LIFTING DEVICE			
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ECHELLE SCALE 1/1	FORMAT SIZE A1	CODE FABRICANT F0228 / MANUFACTURER CODE : Turbomeca Groupe SAFRAN	PLANCHE SHEET 2
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